PAREXUSA

Accel-Pak

Set Accelerator for EIFS Base Coat & Adhesives (see back panel)

DESCRIPTION:
- Add a pack for any EIFS Base Coat & Adhesives (see back panel).
- Accelerates set time
- Eliminates need to carry additional Base Coat & Adhesive product

USES:
- Maximize EIFS production during cold temperatures
- Stick foam and apply base coat in same day
- Fast EIFS repair work

CONTAINER:
1 lb (0.45 kg) net weight in moisture-resistant bags.
- Storage: Store off the ground and protect from sun and moisture
- Shelf life: 6 months if properly stored.

CLEAN-UP:
Water-soluble prior to drying. Clean tools and containers with water before mixture sets.

MIXING:
- Use clean equipment for mixing and preparation.
- Follow mixing procedures for all approved EIFS Base Coat & Adhesive products.
- Pour any approved Parex USA EIFS Base Coat & Adhesive into a 5 gallon pail and add the correct amount of water (as indicated on the approved Parex USA EIFS Base Coat & Adhesive mixing instructions).
- Once you have achieved a workable consistency, let the material slake (as indicated on the approved Parex USA EIFS Base Coat & Adhesive mixing instruction).
- After slaking, mix the material to break the set and achieve a workable consistency.
- Add the Accel-Pak to the previous mix, and mix thoroughly until no lumps are visible; an extra 1%-2% of water may be needed.
- Please refer to the Accel-Pak chart for approximate set times for all approved Parex USA EIFS Base Coat & Adhesive. The exact amount needed will depend on the job site conditions and should be determined at the time of use.

LIMITATIONS:
- Ambient and surface temperature must be 40°F (4°C) or higher during application and curing time. Provide supplemental heat and protection from precipitation as needed.

PAREXUSA

PAREX 121/LAHABRA INSUL-BOND/TEIFS BASE DB:

RELATIVE HUMIDITY	50%	50%	50%	50%	50%
TEMPERATURES	40˚ F	45˚ F	55˚ F	65˚ F	75˚ F
SET TIME	INITIAL	INITIAL	INITIAL	INITIAL	INITIAL
UNITS ADDED					
0 UNIT	18 to 19 hrs	15 to 16 hrs	12 to 13 hrs	10 to 11 hrs	7 to 8 hrs
1 UNIT	N/A	N/A	9 to 10 hrs	4 to 5 hrs	3 to 4 hrs
2 UNITS	7 to 8 hrs	6 to 7 hrs	4 to 5 hrs	3 to 4 hrs	2 to 3 hrs
3 UNITS	1 to 2 hrs	1hr to 1hr 30 min	30min to 1 hr	40min to 1 hr	30min to 1 hr
4 UNITS	30 to 50 min	25 to 45 min	20 to 30 min	15 to 25min	10 to 20 min
5 UNITS	20 to 30 min	20 to 30 min	15 to 25 min	N/A	N/A

PAREX 121 DRY OPTIMUM:

RELATIVE HUMIDITY	50%	50%	50%	50%	50%
TEMPERATURES	40˚ F	45˚ F	55˚ F	65˚ F	75˚ F
SET TIME	INITIAL	INITIAL	INITIAL	INITIAL	INITIAL
UNITS ADDED					
0 UNIT	14 to 15 hrs	12 to 13 hrs	10 to 11 hrs	9 to 10 hrs	7 to 8 hrs
1 UNIT	N/A	N/A	4 to 5 hrs	2 to 3 hrs	2 to 3 hrs
2 UNITS	8 to 9 hrs	6 to 7 hrs	2 to 3 hrs	1 to 2 hrs	1 to 2 hrs
3 UNITS	2 to 3 hrs	1 to 2 hrs	30 min to 1 hr	30 min to 1 hr	20 min to 40 min
4 UNITS	1 to 2 hrs	1hr to 1hr 30 min	20 to 30 min	15 to 25min	10 to 20 min
5 UNITS	25 to 40 min	20 to 35 min	N/A	N/A	N/A

PAREX 121 OPTIMUM WET/PAREX 121 WET/LAHABRA INSUL-BOND WET/TEIFS BASE:

RELATIVE HUMIDITY	50%	50%	50%	50%	50%
TEMPERATURES	40˚ F	45˚ F	55˚ F	65˚ F	75˚ F
SET TIME	INITIAL	INITIAL	INITIAL	INITIAL	INITIAL
UNITS ADDED					
0 UNIT	19 to 20 hrs	17 to 18 hrs	15 to 16 hrs	13 to 14 hrs	9 to 10 hrs
1 UNIT	N/A	N/A	8 to 9 hrs	6 to 7 hrs	4 to 5 hrs
2 UNITS	9 to 10 hrs	8 to 9 hrs	6 to 7 hrs	4 to 5 hrs	3 to 4 hrs
3 UNITS	3 to 4 hrs	2 to 3 hrs	1 to 2 hrs	1 hr to 1hr 30 min	50 min to 1hr 20 min
4 UNITS	1hr to 1 hr 30 min	45min to 1hr 20 min	30 min to 1 hr	30 min to 50 min	20 to 45 min

N/A= NOT RECOMMENDED, DUE TO THE TEMPERATURE AND AMOUNT OF ACCEL-PAK ACCELERATOR

PAREXUSA
www.parexusa.com

Corporate Office
Parex USA, Inc.
4125 E. La Palma Ave., Suite 250
Anaheim, CA 92807
(866) 516-0061
Tech Support: (800) 226-2424

Facilities
Redan, GA
Riverside, CA
French Camp, CA
Colorado Springs, CO
Albuquerque, NM
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Wilkes Barre, PA
Ft. Pierce, FL